

ITEMS NEEDED

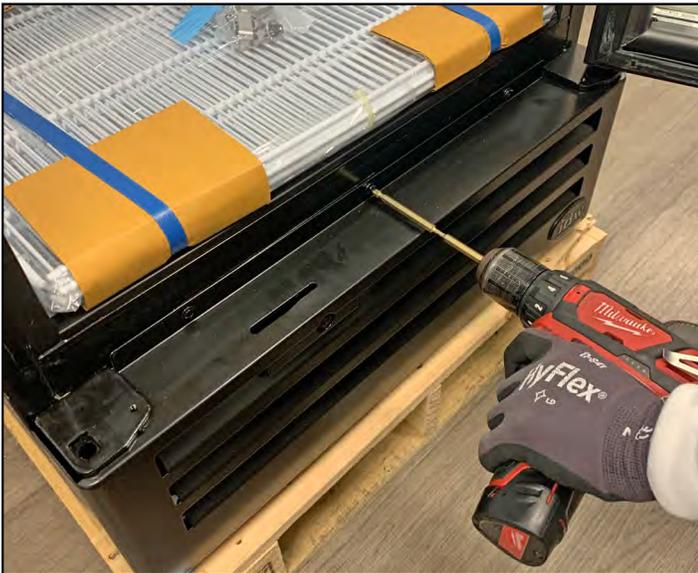


- Hand drill
- #2 Phillips driver
- 4mm Allen bit
- Flathead screwdriver
- Phillips screwdriver
- Needle nose pliers
- Electrical tape
- IDW G-10si/G-12si cooler

OVERVIEW

These instructions are for when you have a cooler that opens on the left side (hinges on the right) and you want to switch it so the door opens on the right side (or vice versa).

Instructions are as follows:



- 1 Grill Removal**
✓ *Tools Needed - #2 Phillips driver*
Remove (3) Phillips head screws to remove front grill.



- 2 Harness Disconnect**
✓ *NO Tools Needed*
Disconnect door harness on bottom portion of door.



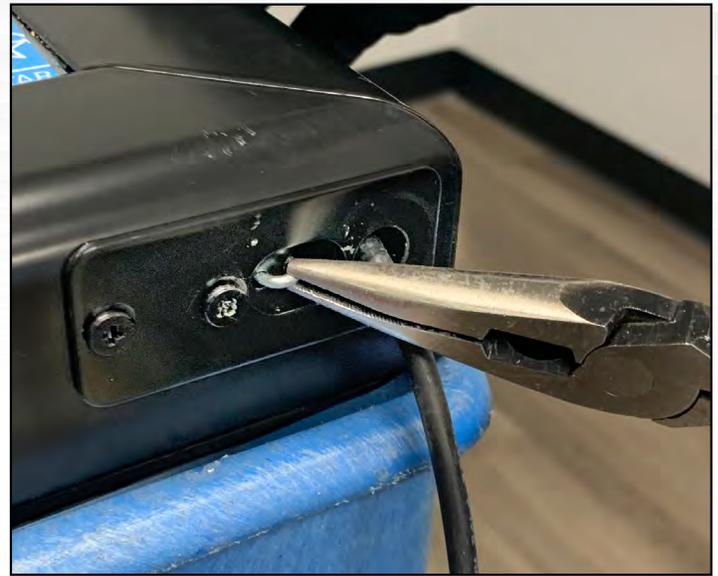
3 Hinge cover removal
✓ *NO Tools Needed*
Remove top hinge cover.

4a Hinge screw removal
✓ *Tools Needed - 4mm driver*
Remove (3) screws with 4mm Allen bit.



4b Hinge screw removal
✓ *NO Tools Needed*
Hold the hinge firmly when removing the last screw as tension will start to release counterclockwise.

5 Door removal
✓ *NO Tools Needed*
Door is now released and can be lifted off cabinet.



6 Lay down door

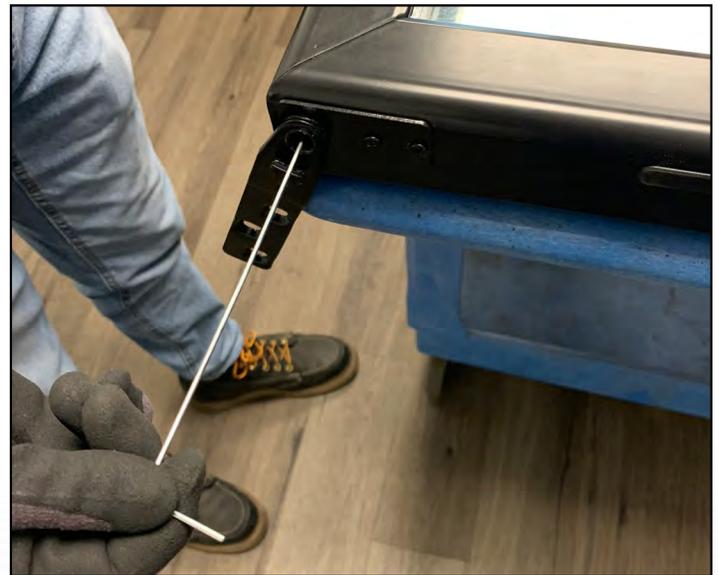
✓ *NO Tools Needed*

Place the door on a flat and secure surface (being careful not to scratch the finish).
Remove hinge axle from harness.

7 Tension rod release

✓ *Tools Needed - Needle nose pliers*

From the bottom portion of the door, pull the tension rod with needle nose pliers from the small hole to release it.



8 Taping together

✓ *Tools Needed - Electrical tape*

From the bottom portion of the door, attach wire harness to tension rod with tape.

9a Pulling tension rod

✓ *NO Tools Needed*

From the top of the door, pull the tension rod until the wire harness is completely pulled out and revealed.



9b Pulling tension rod
✓ *NO Tools Needed*
Wire harness shown completely pulled out.



10 Plate removal
✓ *Tools Needed - #2 Phillips driver*
Remove the (2) screws holding the metal plate found on top and bottom of door. These plates will need to be reversed, top to bottom and vice versa.



11a Tension rod insertion
✓ *NO Tools Needed*
The tension rod can now be inserted from what is now the top portion of the door.



11b Tension rod insertion
✓ *NO Tools Needed*
Insert end of tension rod through hinge as shown.



12a Grab tension rod

✓ *Tools Needed - Needle nose pliers*

From what is now the bottom portion of the door grab the tension rod with needle nose pliers and secure the hook onto the small hole.

12b Grab tension rod

✓ *Tools Needed - Needle nose pliers*

Tension rod hook shown in small hole.



13 Door axle installation

✓ *NO Tools Needed*

Install the door axle with washer onto the bottom left hinge.



14 Cap removal

✓ *Tools Needed - Flathead screwdriver*

Remove caps to expose top hinge mounting holes on left side of cooler.



15a Setting door on hinge

✓ *NO Tools Needed*

Lift door onto cabinet. Before setting the door on the bottom left hinge be sure to guide the wire harness through the door axle. (Two people recommended.)

15b Setting door on hinge

✓ *NO Tools Needed*

Wire harness shown protruding from door axle.



16 Adding tension to spring

✓ *NO Tools Needed*

Turn top hinge 2 full turns counterclockwise to add tension to door spring.

17 Secure hinge

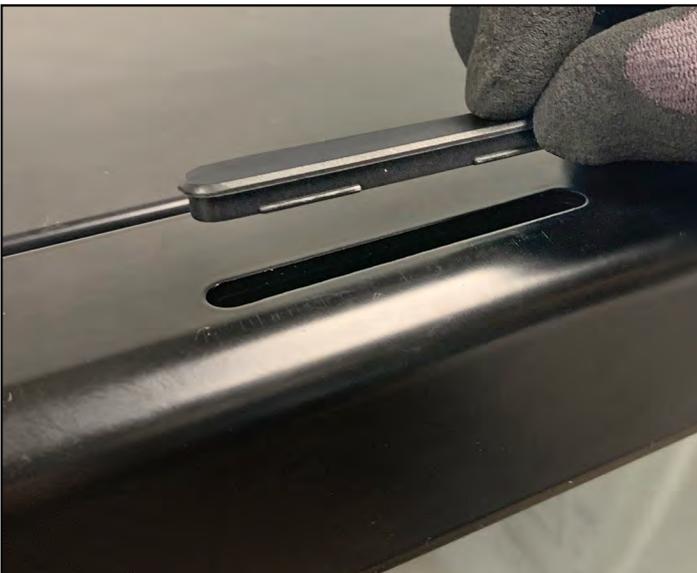
✓ *Tools Needed - 4mm driver*

Align top hinge with mounting holes and secure with (3) screws.



18 Door harness connection
✓ *NO Tools Needed*
Connect door harness to cabinet left side harness.

19 Grill installation
✓ *Tools Needed - Phillips driver*
Install front grill with (3) Phillips head screws.



20a Lock slot cover removal
✓ *Tools Needed - Flathead screwdriver*
Remove lock slot cover from bottom of door and snap in on top.

20b Lock slot cover removal
✓ *NO Tools Needed*
Lock slot cover shown in place.



- 21 Hinge cover placement**
✓ *NO Tools Needed*
Snap on top hinge cover.

Door reversal is now complete.

